

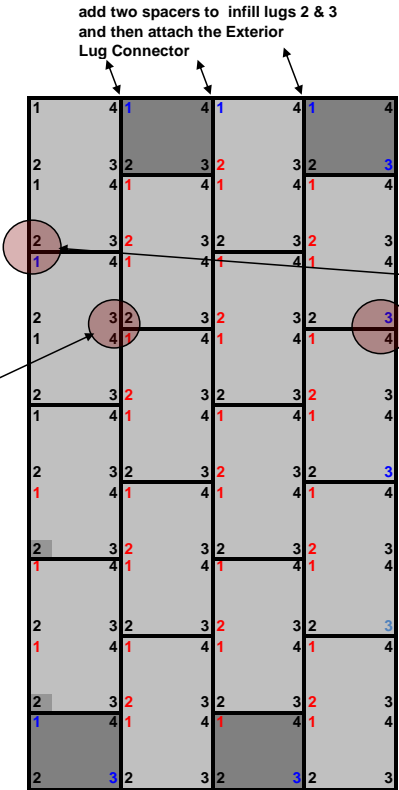
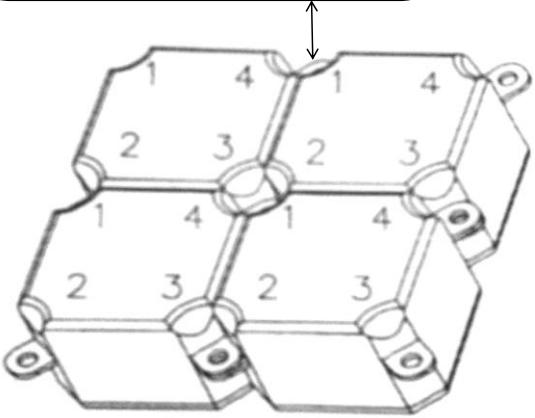
Hints and Tips for a standard pontoon

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PLEASE NOTE - CONFIGURATION CAN BE INCREASED OR REDUCED BY ANY NUMBER OF FLOATS (19" / 0.483m EACH)

N.B - MAIN RULE:
IT IS ESSENTIAL TO MAKE SURE THE LUGS ARE ALIGNED IN THE APPROPRIATE ORDER.

Internal Pin Connections:
 The sliding nut is inserted on the lowest lug, as shown by the internal numbers highlighted in red. Typically this will be 1 (or 1/2 double lug in the centre of the double floats).
 The pins are screwed into the sliding nut on the bottom lug.



Make sure the first block is aligned correctly, and the rest will fit together very easily.
Check every few blocks to ensure correct alignment. It is easier to rectify now rather than later!

Exterior Lug Connections (ELC):
 On the exterior edges, *where floats are joined*, the pontoon will be attached with lug connectors.
The bottom lugs are shown by the external numbers highlighted in blue. Typically on one side this is 3 under the 4, and on the other side/ edge this is 1 under the 2.

NB: DO NOT OVERTIGHTEN



CONNECTING PIN



EXTERIOR LUG CONNECTOR



SLIDING NUT

THE FLOATS:

4 **3** **4** **3**

1 **2** **1** **2**

4 **3**

1 **2**

Double Float
 double float has single lugs on each corner. In the middle of the double floats are double lugs - Lug 3&4 are on one side and Lug 1&2 on the other.

Single Float
 single float has a lug on each corner

The Float Corners (and centres for the Double Floats) are marked with dots to correspond to the numbers/ lug

Each number represent the lug height. 1 is the lowest lug and 4 is the highest