



# Hints and tips for assembly of a drive-on dock

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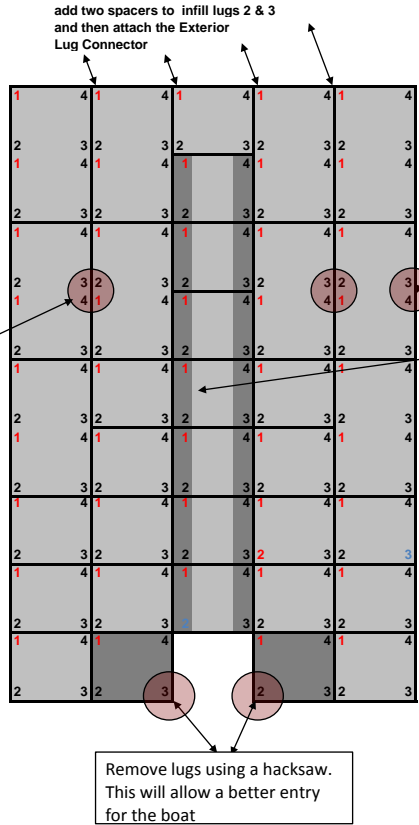
PLEASE NOTE - CONFIGURATION CAN BE INCREASED OR REDUCED BY ANY NUMBER OF FLOATS (19" / 0.483m EACH)

**N.B - MAIN RULE:**  
**IT IS ESSENTIAL TO MAKE SURE THE LUGS ARE ALIGNED IN THE APPROPRIATE ORDER.**

**Internal Pin Connections:**  
 The sliding nut is inserted on the lowest lug, as shown by the internal numbers highlighted in red. Typically this will be 1 (or 1/2 double lug in the centre of the double floats).  
 The pins are screwed into the sliding nut on the bottom lug.

When building a Drive-on dock, it is easier to attach lugs 3/4 on the v-float to lugs 1/2 on the full float. A small piece of wood or a foot helps to align.

**TOOLS REQUIRED:**  
 VERSADOCK TOOL/ECONOMY TOOL  
 HACKSAW  
 ADJUSTABLE SPANNER (FOR RINGS, CLEATS, ETC)



**Exterior Lug Connections (ELC):**  
 On the exterior edges, where floats are joined, the pontoon will be attached with lug connectors.  
 The bottom lugs are shown by the external numbers highlighted in blue. Typically on one side this is 3 under the 4, and on the other side/ edge this is 1 under the 2.

Use ELC to join the V-Channel to the full size blocks. This needs to be done on both sides of the channel.  
 It will be necessary to lift the v-float to join to the full float. A second pair of hands or a piece of wood, makes this easy.

Make sure the first block is aligned correctly, and the rest will fit together very easily.  
 Check every few blocks to ensure correct alignment. It is easier to rectify now rather than later!



**THE FLOATS:**

**Double Float**  
 double float has single lugs on each corner. In the middle of the double floats are double lugs - Lug 3&4 are on one side and Lug 1&2 on the other.

**Single Float**  
 single float has a lug on each corner

**Upside down V-Float**  
 V-Float has a lug on each corner, and will attach to any other float. NB When attaching to full height floats it is useful to use a block of wood to lift up the float to align the lugs

**V-Float**  
 V-Float has a lug on each corner, and will attach to any other float. NB When attaching to full height floats it is useful to use a block of wood to lift up the float to align the lugs

The Float Corners (and centres for the Double Floats) are marked with dots to correspond to the numbers/ lug

Each number represent the lug height. 1 is the lowest lug and 4 is the highest

**NB: DO NOT OVERTIGHTEN!**